



## **MT™ Tooling System**

FOR HIGH PERFORMANCE PUNCH PRESSES

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# MT™ TOOLING

HIGH PERFORMANCE MT TOOLING DESIGNED FOR IMPROVED PRODUCTIVITY

- High Speed Steel punches for superior edge wear resistance
- Near polished punch flanks with 1/4 degree back taper eliminates galling
- Superior compatibility with Mate manufactured multi tool assemblies
- Close stripper to punch clearance for superior alignment
- Highly wear resistant die steel for exceptional strength
- Slug Free® Die geometry eliminates slug pulling for improved hole quality
- SuperMax™ & Maxima® coating available on punches for extended tool life



## MT 8MM

Maximum 0.315(8.00)  
diameter/diagonal



### Punch

Round	<b>PAFY0A</b>	28,35
Shape	<b>PAFY_A</b>	58,05

### Stripper

Round	<b>S6FY0A</b>	31,05
Shape	<b>S6FY_A</b>	51,30



### Slug Free Die

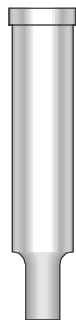
Round	<b>DOFY0A</b>	36,45
Shape	<b>DOFY_A</b>	66,15

### Shims

20 Each:	<b>MSFY</b>	86,40
0.004(0.10)		
0.006(0.15)		
0.008(0.20)		
0.024(0.61)		

## MT 16MM

Maximum 0.630(16.00)  
diameter/diagonal



### Punch

Round	<b>PAFX0A</b>	40,50
Shape	<b>PAFX_A</b>	70,20

### Stripper

Round	<b>S6FX0A</b>	39,15
Shape	<b>S6FX_A</b>	66,15



### Slug Free Die

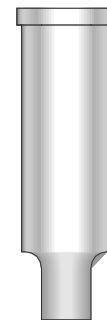
Round	<b>DOFX0A</b>	41,85
Shape	<b>DOFX_A</b>	79,65

### Shims

10 Each:	<b>MSFX</b>	52,65
0.004(0.10)		
0.006(0.15)		
0.008(0.20)		
0.024(0.61)		

## MT 24MM

Maximum 0.945(24.00)  
diameter/diagonal



### Punch

Round	<b>PAFZ0A</b>	44,55
Shape	<b>PAFZ_A</b>	86,40

### Stripper

Round	<b>S6FZ0A</b>	55,35
Shape	<b>S6FZ_A</b>	103,95



### Slug Free Die

Round	<b>DOFZ0A</b>	49,95
Shape	<b>DOFZ_A</b>	83,70

### Shims

8 Each:	<b>MSFZ</b>	47,25
0.004(0.10)		
0.006(0.15)		
0.008(0.20)		
0.024(0.61)		

## MT TOOLING STRIPPER AND DIE PULLER TOOLS



### NMOYK

206,55

MT 8mm Stripper and Die Puller Set— (includes stripper and die puller, magnet pen and retrieving tool)

### NMOXK

206,55

MT 16mm Stripper and Die Puller Set— (includes stripper and die puller and magnet pen)

### NMOZK

206,55

MT 24mm Stripper and Die Puller Set— (includes stripper and die puller and magnet pen)

### NMOOK

206,55

Complete Kit for MT Tooling— (includes 8mm, 16mm and 24mm stripper and die puller sets)

### GENERAL ADD-ONS

Radius Corner no charge  
Special Angle Settings Add 25% charge

### SMALL DIAMETER ROUND TOOLS

Diameter 0.031(0.79) to 0.061(1.55) Add 25% to punch, stripper, and die  
Diameter 0.062(1.56) to 0.092(2.34) Add 10% to punch, stripper, and die

### NARROW WIDTH SHAPED TOOLS

Widths under 0.125(3.18) Add 25% to punch, stripper, and die

### MAXIMA OR NITRIDE

MT 8mm, MT 16mm, MT 24mm Add 22,95€ to punch

### SUPERMAX

MT 8mm, MT 16mm, MT 24mm Add 35,10€ to punch

### STANDARD SHAPES (NUMBERING INDICATES SHAPE CODE):



[Dimensions in Inches (mm)]

